

# DISTRICT/

*industrial style*

LE  
ONAR  
DO

EVOLUTIONSTILE

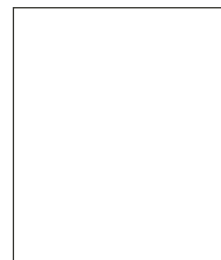
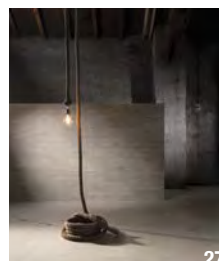
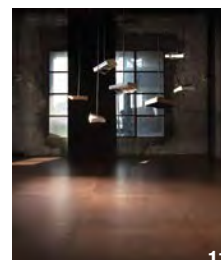
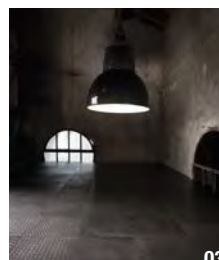




# DISTRICT/

*stile industriale*

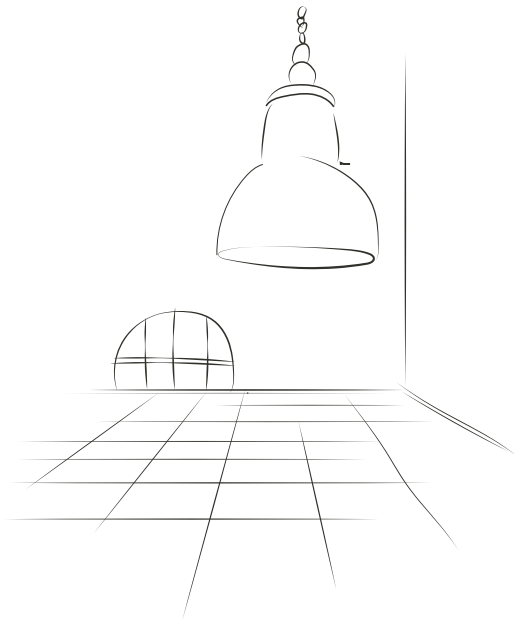
industrial style



# 4 DISTRICT/

L'obiettivo?  
Realizzare una  
piastrella di  
'metallo' in  
gres porcellanato.  
La struttura  
lievemente  
martellata, come  
per pareggiare una  
sottile lastra  
di metallo,  
e i riflessi più  
lucidi sulla  
superficie, sono le  
caratteristiche di  
questo prodotto.

/ The aim? To produce a 'metal' porcelain tile. This product features a structure that appears lightly hammered, as if to straighten out a thin metal plate, and glossier surface sections.



## Formati / Sizes



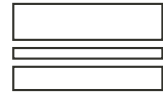
**75X75** / 30"X30"



**37,5X75** / 15"X30"



**37,5X37,5**  
15"X15"



**37,5X75** / 15"X30" **MS**  
(18,75X75 - 6,25X75 - 12,5X75)



**7,5X30**  
3"X12"

## Superfici / Surfaces



## Colori / Colours



**T** **W** **G** **N**





*Contaminazioni creative*  
Creative combinations







DSTR DK 73N / DSTR 73N / DSTR1 73N









Quattro le colorazioni proposte:  
il nero che rappresenta l'acciaio lavorato a fiamma e poi scurito,  
il marrone scuro che rappresenta il corten,  
il grigio chiaro come una sottile lastra di alluminio, il bianco che rappresenta la lamiera smaltata.



/ Available in four colours: black, like steel worked with a flame which then darkens  
dark brown, like Corten weathering steel  
light grey like a thin sheet of aluminium  
white, like enamelled sheet metal.







*Contaminazioni creative*  
Creative combinations















DSTR 73T / DSTR1 73T / DSTR DK 73T / DSTR 75T RM / DSUR 37T RM

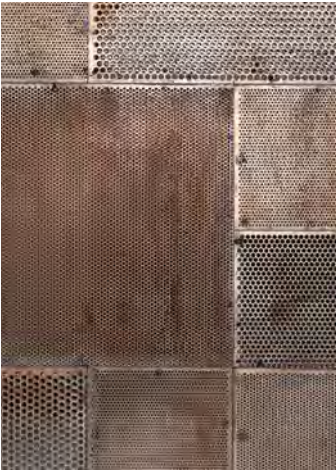
District è completato, caratterizzandolo inequivocabilmente, da un fondo composto da 8 differenti strutture di ghisa, riprodotte in gres porcellanato nel formato 37,5x37,5 cm, che rafforzano ulteriormente il concetto di Industrial Style.



/ District is completed, and rendered unique, by a background made up of 8 different cast iron structures, reproduced in porcelain measuring 37.5x37.5 cm, which further emphasise its Industrial Style.







*Contaminazioni creative*  
Creative combinations











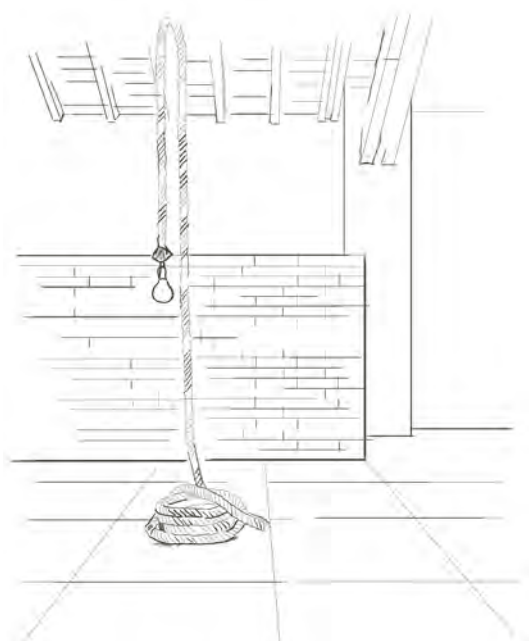




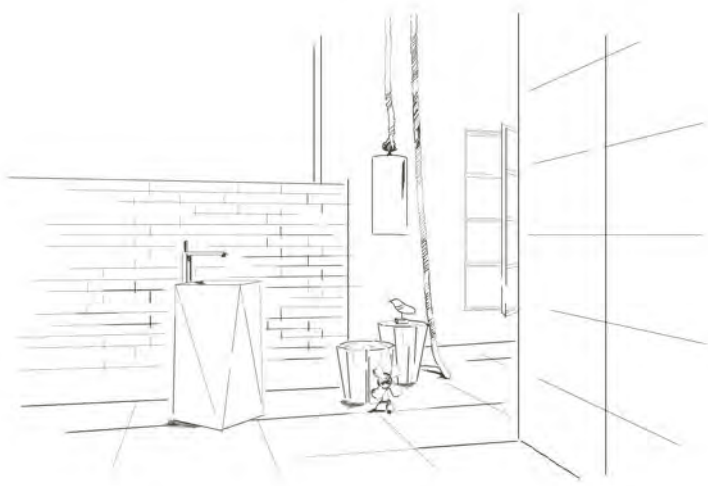
Semplicità ed  
essenzialità del formato  
7,5x30 cm:  
un rivestimento  
dallo stile urbano  
e coraggioso, vestito  
di colore e  
materiali caldi  
che si contrappongono  
a quelli freddi.



/ A simple, essential style in a 7.5x30 cm  
format: a tile with a courageous urban  
look, distinctive colours and warm  
materials that contrast beautifully with  
cold ones.







*Contaminazioni creative*

Creative combinations







**DSTR 73W / DSTR1 73W**  
**DSTR 75W RM / DSTR 377W RM**









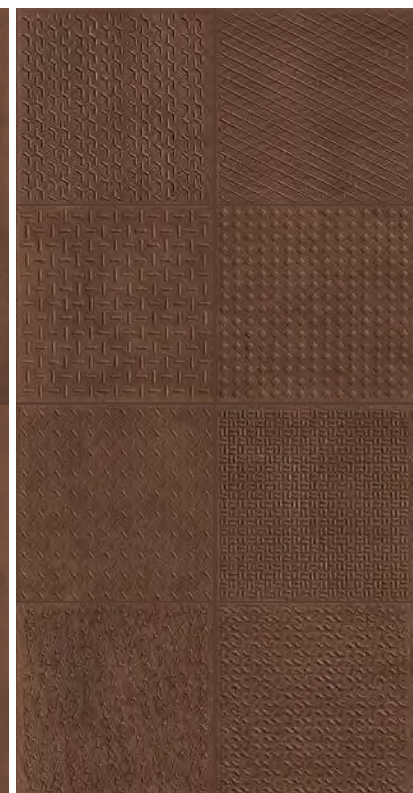
# 36 DISTRICT/

GRES PORCELLANATO A TUTTO SPESSORE / FULL BODY PORCELAIN TILE

ISO 13006 - G - Bla UGL (E ≤ 0,5%) UNI EN 14411 - G -



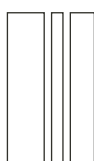
| T



**75X75**  
30"X30"



**37,5X75**  
15"X30"



**37,5X75 / 15"X30" MS**  
(18,75X75 - 6,25X75 - 12,5X75)



**37,5X37,5**  
15"X15"



**30X30**  
12"X12"



DSTR 75T RM

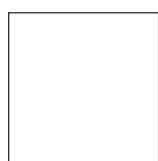
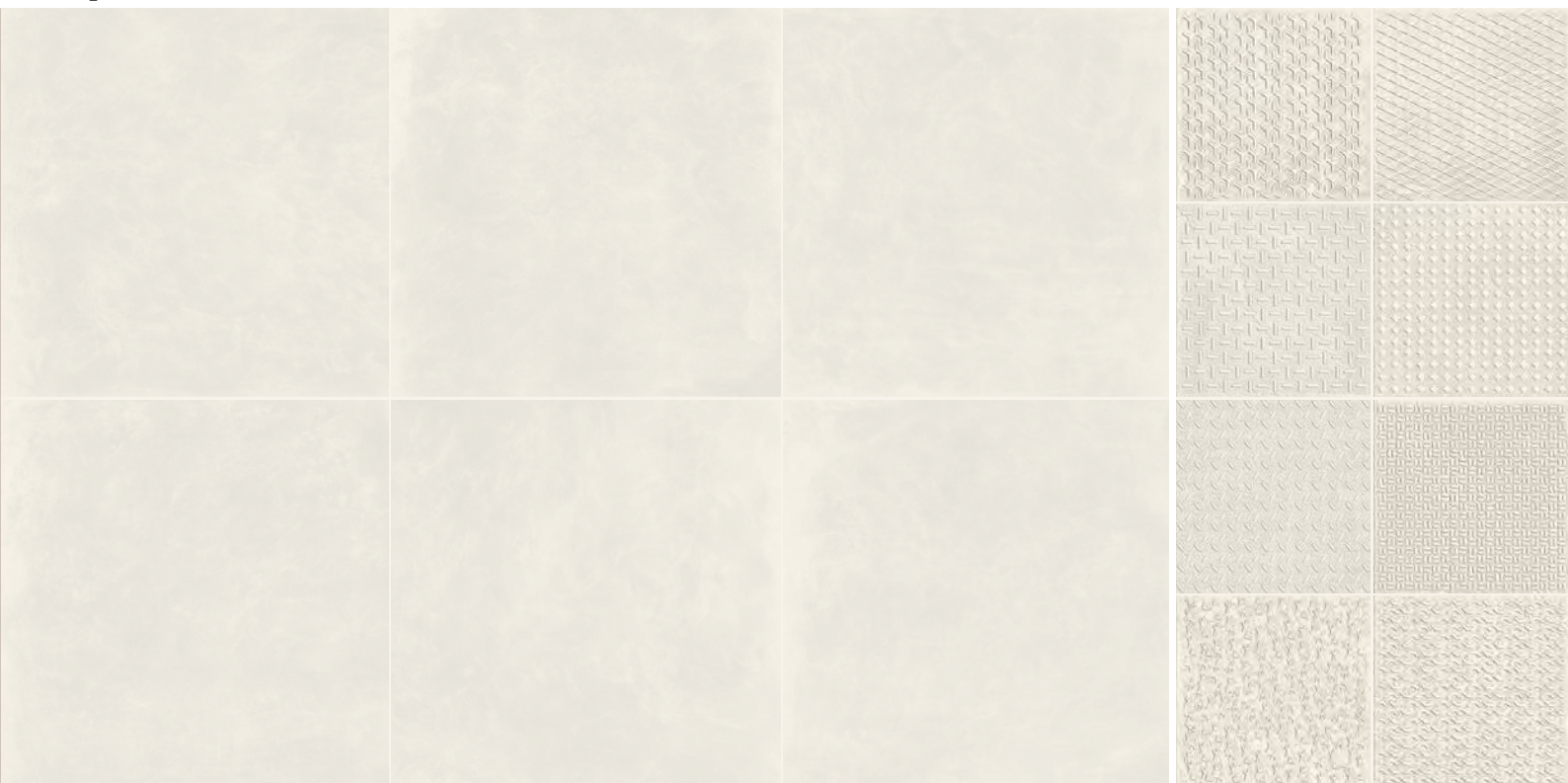
DSTR 377T RM

DSTR 377MST RM

DSUR 37T RM

MK.DSTR 30T

| w



**75X75**  
30"X30"



**37,5X75**  
15"X30"



**37,5X75 / 15"X30" MS**  
(18,75X75 - 6,25X75 - 12,5X75)



**37,5X37,5**  
15"X15"



**30X30**  
12"X12"



DSTR 75W RM

DSTR 377W RM

DSTR 377MSW RM

DSUR 37W RM

MK.DSTR 30W

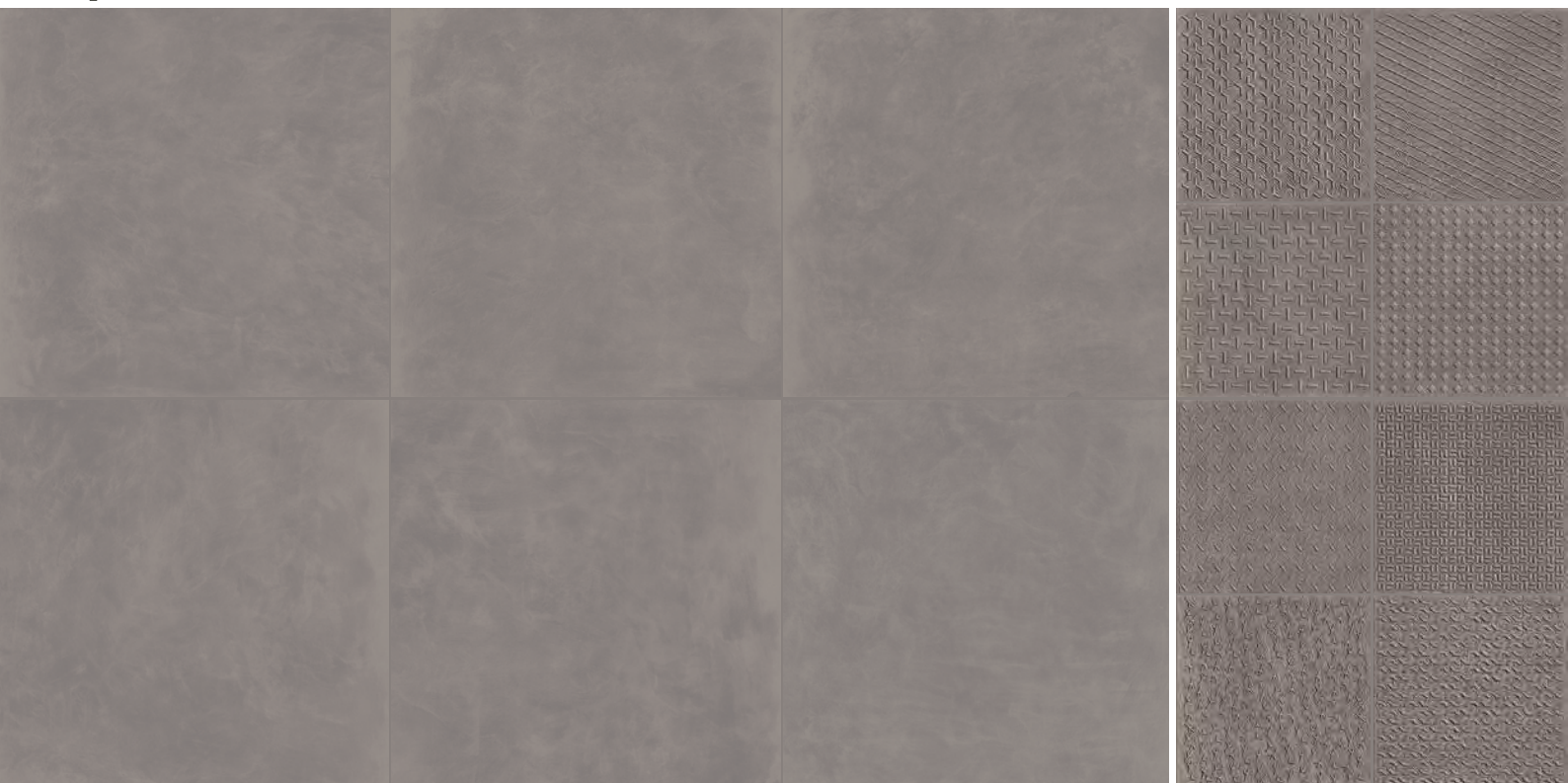
# 38 DISTRICT/

GRES PORCELLANATO A TUTTO SPESSORE / FULL BODY PORCELAIN TILE

ISO 13006 - G - Bla UGL (E ≤ 0,5%) UNI EN 14411 - G -



| G



**75X75**  
30"X30"



**37,5X75**  
15"X30"



**37,5X75 / 15"X30" MS**  
(18,75X75 - 6,25X75 - 12,5X75)



**37,5X37,5**  
15"X15"



**30X30**  
12"X12"



DSTR 75G RM

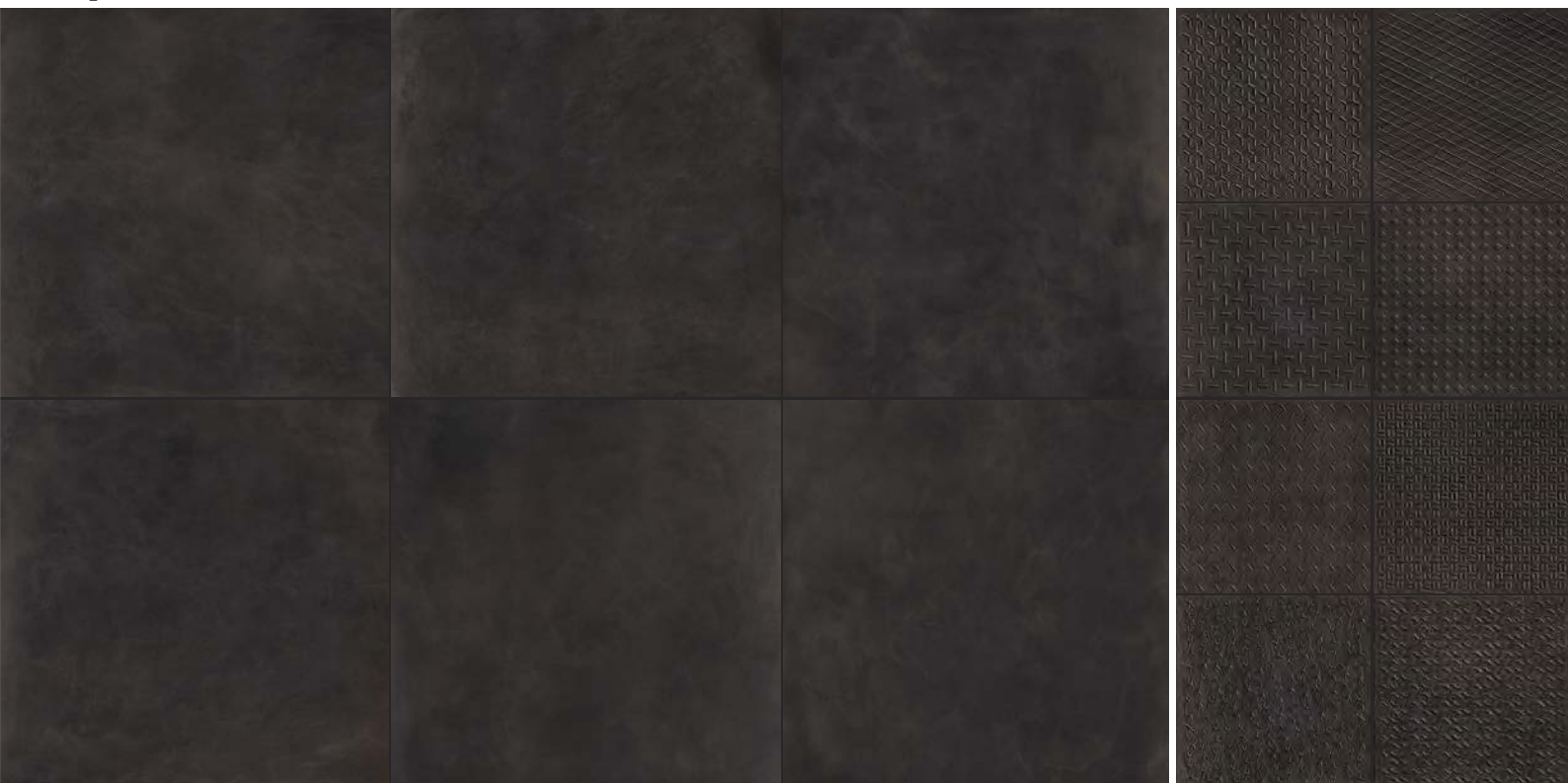
DSTR 377G RM

DSTR 377MSG RM

DSUR 37G RM

MK.DSTR 30G

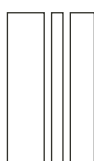
| N



**75X75**  
30"X30"



**37,5X75**  
15"X30"



**37,5X75 / 15"X30" MS**  
(18,75X75 - 6,25X75 - 12,5X75)



**37,5X37,5**  
15"X15"



**30X30**  
12"X12"



DSTR 75N RM

DSTR 377N RM

DSTR 377MSN RM

DSUR 37N RM

MK.DSTR 30N

# 40 DISTRICT/

GRES PORCELLANATO A TUTTO SPESSORE / FULL BODY PORCELAIN TILE

ISO 13006 - G - Bla UGL (E ≤ 0,5%) UNI EN 14411 - G -



Pezzi speciali / Trims





**6X75** △  
2.4"X30"



**75X32,5** △  
30"X12.8"

	<b>DISTRICT T</b>	DSTR BT75T	DSTR G75T
	<b>DISTRICT W</b>	DSTR BT75W	DSTR G75W
	<b>DISTRICT G</b>	DSTR BT75G	DSTR G75G
	<b>DISTRICT N</b>	DSTR BT75N	DSTR G75N

ARTICOLO	DIN 51130 (R)	DIN 51097 (A+B+C)	BCR REP.CEC 6/81		DM 14/6/89 N.236		PENDULUM TEST BS (INGLESE)	PENDULUM TEST AS/NZS 4856:2004 (AUSTRALIANO)	PENDULUM TEST UNE ENV 12633:2003 (SPAGNOLO)	BOT 3000 (DCOF)
			g.a.	g.b.	c.a.	g.b.				
 <b>DSTR</b>	-	A	> 0,4	> 0,4	> 0,4	> 0,4	-	-	-	> 0,42
 <b>DSUR</b>	R10	A+B	> 0,4	> 0,4	> 0,4	> 0,4	> 36	> 45	2	> 0,42









# 44 DISTRICT/

BICOTTURA DA RIVESTIMENTO / DOUBLE-FIRED WALL TILE

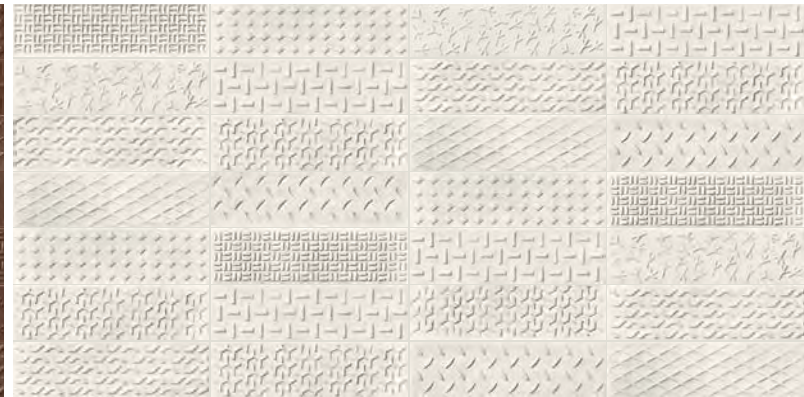
ISO 13006 - G - BIII GL (E > 10%) UNI EN 14411 - L -



T



W



**7,5X30**  
3"X12"



**7,5X30**  
3"X12"



**DISTRICT T**



**DISTRICT W**

DSTR 73T

DSTR 73W

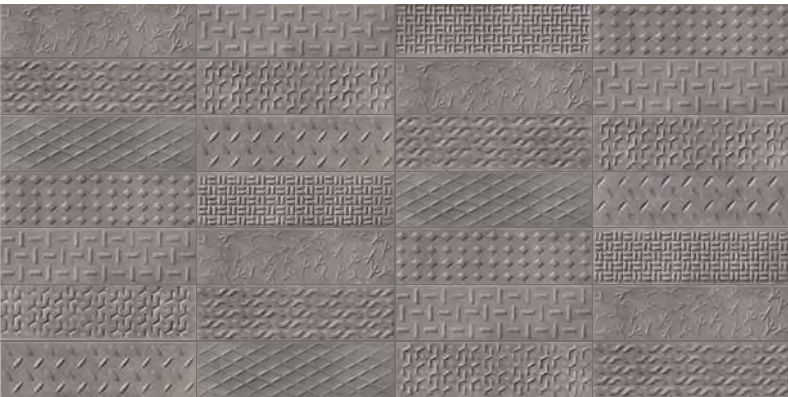
DSTR1 73T

DSTR1 73W

G



N



**7,5X30**  
3"X12"



**7,5X30**  
3"X12"



- DISTRICT G**
- DISTRICT N**

	DSTR 73G	DSTR1 73G
	DSTR 73N	DSTR1 73N

# 46 DISTRICT/

BICOTTURA DA RIVESTIMENTO / DOUBLE-FIRED WALL TILE

ISO 13006 - G - BIII GL (E > 10%) UNI EN 14411 - L -

## Elementi decorativi / Decorative elements



DSTR L1 2,3X30  
2,3X30 / 0,9"X12"



DSTR L2 2,3X30  
2,3X30 / 0,9"X12"



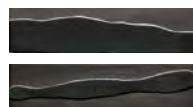
DSTR DK 73T  
7,5X30 / 3"X12"



DSTR DK 73W  
7,5X30 / 3"X12"



DSTR DK 73G  
7,5X30 / 3"X12"













DSTR DK 73N  
7,5X30 / 3"X12"





**CARATTERISTICHE TECNICHE GRES PORCELLANATO / TECHNICAL SPECIFICATIONS PORCELAIN STONEWARE**  
**UNI EN 14411 (ISO 13006) - Bla (appendice/appendix G)**








CARATTERISTICA Specification	METODO DI PROVA Test methods	REQUISITI PREVISTI DALLA NORMA Requirements in accordance to the standards	VALORE MEDIO LEONARDO LEONARDO average value
 <b>DIMENSIONI E ASPETTO</b> DIMENSIONS AND APPEARANCE	<b>ISO 10545-2</b>	<b>PROSPETTO G.1</b> PROSPECT G.1	<b>CONFORME</b> COMPLIANT
 <b>ASSORBIMENTO D'ACQUA</b> WATER ABSORPTION	<b>ISO 10545-3</b>	≤ 0,5%	≤ 0,1%
 <b>RESISTENZA A FLESSIONE</b> FLEXURAL RESISTANCE		min./MMH 35 N/mm <sup>2</sup>	> 45 N/mm <sup>2</sup>
<b>SFORZO DI ROTTURA</b> MODULUS OF RUPTURE	<b>ISO 10545-4</b>	<b>SPESSORE / THICKNESS</b> ≥ 7,5 mm: min. 700 N	8,5 mm* 2500 N* 12 mm* 5000 N*
		<b>SPESSORE / THICKNESS</b> < 7,5 mm: min. 1300 N	14 mm* 6500 N* 20 mm** 11000 N**
 <b>RESISTENZA ALL'ABRASIONE PROFONDA</b> DEEP ABRASION RESISTANCE	<b>ISO 10545-6</b>	≤ 175 mm <sup>3</sup>	< 140 mm <sup>3</sup>
<b>RESISTENZA ALL'ABRASIONE SUPERFICIALE</b> RESISTANCE TO SURFACE ABRASION	<b>ISO 10545-7</b>	<b>CLASSI 0-5</b> CLASSES 0-5	<b>COME INDICATO IN CATALOGO</b> AS INDICATED IN THE CATALOGUE
 <b>COEFFICIENTE DILATAZIONE TERMICA LINEARE (α)</b> LINEAR EXPANSION THERMIC COEFFICIENT	<b>ISO 10545-8</b>	<b>METODO DISPONIBILE</b> AVAILABLE ON REQUEST	≤ 7x10 <sup>-6</sup> °C <sup>-1</sup>
 <b>RESISTENZA AGLI SBALZI TERMICI</b> RESISTANCE TO SUDDEN TEMPERATURE CHANGES	<b>ISO 10545-9</b>	<b>METODO DISPONIBILE</b> AVAILABLE ON REQUEST	<b>RESISTE</b> RESISTANT
 <b>RESISTENZA AL GELO</b> FROST RESISTANCE	<b>ISO 10545-12</b>	<b>RICHIESTA</b> ALWAYS TESTED	<b>RESISTE</b> RESISTANT
 <b>PRODOTTI CHIMICI AD USO DOMESTICO ED ADDITIVI PER PISCINA</b> HOUSEHOLD CHEMICALS AND SWIMMING POOL WATER CLEANSERS		<b>UGL</b> min. UB	<b>UGL</b> min. UB
		<b>GL</b> min. GB	<b>GL</b> min. GB
<b>ACIDI ED ALCALI A BASSA CONCENTRAZIONE</b> ACIDS AND LOW CONCENTRATION ALKALIS	<b>ISO 10545-13</b>	<b>UGL</b> <b>DA ULA, ULB A ULC</b> FROM ULA, ULB TO ULC	<b>UGL</b> <b>DA ULA, ULB A ULC</b> FROM ULA, ULB TO ULC
		<b>GL</b> <b>DA GLA, GLB A GLC</b> FROM GLA, GLB TO GLC	<b>GL</b> <b>DA GLA, GLB A GLC</b> FROM GLA, GLB TO GLC
<b>ACIDI ED ALCALI AD ALTA CONCENTRAZIONE</b> ACIDS AND HIGH CONCENTRATION ALKALIS		<b>METODO DISPONIBILE</b> AVAILABLE ON REQUEST	<b>METODO DISPONIBILE</b> AVAILABLE ON REQUEST
 <b>RESISTENZA ALLE MACCHIE</b> STAIN RESISTANCE	<b>ISO 10545-14</b>	<b>METODO DISPONIBILE</b> AVAILABLE ON REQUEST	min. 3
 <b>STABILITÀ DEI COLORI ALLA LUCE</b> COLOUR STABILITY TO LIGHT	<b>DIN 51094</b>	<b>NON DEVONO PRESENTARE APPREZZABILI VARIAZIONI DI COLORE</b> THEY DO NOT HAVE TO SHOW VISIBLE COLOUR ALTERATION	<b>CONFORME</b> COMPLIANT

\* SPESSORI RIFERITI AL FORMATO 20X20 / THICKNESSES REFERRED TO 20X20 SIZE

\*\* SPESSORI RIFERITI AL FORMATO 60X60 / THICKNESSES REFERRED TO 60X60 SIZE



**CARATTERISTICHE TECNICHE BICOTTURA / DOUBLE FIRING TECHNICAL SPECIFICATIONS**  
**UNI EN 14411 (ISO 13006) - BIII (appendice/appendix L)**

<b>CARATTERISTICA</b> Specification	<b>METODO DI PROVA</b> Test methods	<b>REQUISITI PREVISTI DALLA NORMA</b> Requirements in accordance to the standards	<b>VALORE MEDIO LEONARDO</b> LEONARDO average value
 <b>DIMENSIONI E ASPETTO</b> DIMENSIONS AND APPEARANCE	<b>ISO 10545-2</b>	<b>PROSPETTO L.1</b> PROSPECT L.1	<b>CONFORME</b> COMPLIANT
 <b>ASSORBIMENTO D'ACQUA</b> WATER ABSORPTION	<b>ISO 10545-3</b>	> 10%	> 10%
 <b>RESISTENZA A FLESSIONE</b> FLEXURAL RESISTANCE	<b>ISO 10545-4</b>	<b>SPESSORE / THICKNESS</b> > 7,5 mm: min. 12 N/mm <sup>2</sup>	> 17 N/mm <sup>2</sup>
		<b>SPESSORE / THICKNESS</b> ≤ 7,5 mm: min. 15 N/mm <sup>2</sup>	
<b>SFORZO DI ROTTURA</b> MODULUS OF RUPTURE		<b>SPESSORE / THICKNESS</b> ≥ 7,5 mm: min. 600 N	<b>CONFORME</b> COMPLIANT
		<b>SPESSORE / THICKNESS</b> < 7,5 mm: min. 200 N	
 <b>COEFFICIENTE DILATAZIONE TERMICA LINEARE (α)</b> LINEAR EXPANSION THERMIC COEFFICIENT	<b>ISO 10545-8</b>	<b>METODO DISPONIBILE</b> AVAILABLE ON REQUEST	≤ 7x10 <sup>-6</sup> °C <sup>-1</sup>
 <b>RESISTENZA AGLI SBALZI TERMICI</b> RESISTANCE TO SUDDEN TEMPERATURE CHANGES	<b>ISO 10545-9</b>	<b>METODO DISPONIBILE</b> AVAILABLE ON REQUEST	<b>RESISTE</b> RESISTANT
<b>RESISTENZA AL CAVILLO</b> CRAZING RESISTANCE	<b>ISO 10545-11</b>	<b>RICHIESTA</b> ALWAYS TESTED	<b>RESISTE</b> RESISTANT
 <b>PRODOTTI CHIMICI AD USO DOMESTICO ED ADDITIVI PER PISCINA</b> HOUSEHOLD CHEMICALS AND SWIMMING POOL WATER CLEANSERS		min. GB	min. GB
<b>ACIDI ED ALCALI A BASSA CONCENTRAZIONE</b> ACIDS AND LOW CONCENTRATION ALKALIS	<b>ISO 10545-13</b>	<b>METODO DISPONIBILE</b> AVAILABLE ON REQUEST	<b>METODO DISPONIBILE</b> AVAILABLE ON REQUEST
<b>ACIDI ED ALCALI AD ALTA CONCENTRAZIONE</b> ACIDS AND HIGH CONCENTRATION ALKALIS		<b>METODO DISPONIBILE</b> AVAILABLE ON REQUEST	<b>METODO DISPONIBILE</b> AVAILABLE ON REQUEST
 <b>RESISTENZA ALLE MACCHIE</b> STAIN RESISTANCE	<b>ISO 10545-14</b>	min. 3	min. 3

## DISTRICT/

*industrial style*

LEONARDO  
CERAMICA



### DESIGN & COORDINAMENTO

Marketing CC IMOLA

### COPERTINA / COVER

Foto di / Photo by

**Paolo Croceni**

**INDICAZIONI D'USO**

INDICATIONS FOR USE  
INSTRUCTIONS D'UTILISATION  
ANWENDUNGSBEREICH  
INDICACIONES DE USO  
УКАЗАНИЯ ПО ИСПОЛЬЗОВАНИЮ  
使用说明



**Pavimento**  
Floor tiles / Sol / Boden  
Piso / Пол / 地板



**Rivestimento**  
Wall tiles / Revêtement / Wand  
Revestimiento / Облицовка / 墙面

**DESTINAZIONI D'USO**

SUGGESTED APPLICATIONS  
DESTINATION  
ANWENDUNGSBEREICH  
LUGAR DE EMPLEO  
ПРЕДНАЗНАЧЕНИЕ  
用途



**Abitazioni**  
Domestic purpose / Habitation / Wohnbereich  
Habitación / Жилое помещение / 住宅



**Commerciale leggero**  
Tiles for light commercial / Traffic area. Passage léger  
Gewerblichen Bereich / Pequeña superficie comercial  
Торговое помещение с Легкой нагрузкой  
低流量商业

**SUPERFICI**

SURFACES  
SURFACES  
OBERFLÄCHEN  
SUPERFICIES  
ПОВЕРХНОСТИ  
表面

**Struttura**

Structure / Structuré / Struktur  
Estructura / Структура / 结构



**Strutturato**  
Slate cut / Structuré / Strukturiert  
Estructurado / Структурированный / 粗糙面

**Finitura**

Finish / Finition / Oberfläche  
Acabado / Отделка / 终加工



**Naturale**  
Natural / Naturel / Natur  
Matt / Природный / 自然式

**Aspetto superficiale**

Surface look / Aspect superficiel  
Aussehen der Oberfläche / Aspecto superficial  
Внешний Вид / 表面外观



**Opaco**  
Matt / Mat / Matt  
Opaco / Матовый / 亚光



**Semilucido**  
Semi-glossy / Semi-brillant / Halbgläzend  
Semibrillante / Полуглянцевый / 半抛光

**Bordo**

Edge / Bord / Rand  
Borde / Кромка / 边缘



**Rettificato monocalibro**  
Monocaliber, rectified / Rectifié monocalibre  
Rettifiziert monocaliber / Rectificado monocalibre  
Ректифицированный монокалибр / 单尺寸修正边

**MODULARE**

MODULAR / MODULAIRE / MODUL  
MODULAR / МОДУЛЬНЫЙ / 模块式



**Modulare Xmm**  
Modular x mm / Modulaire x mm / Modul x mm  
Modular x mm / Модульный x mm / 模块式 x mm

**STONALIZZAZIONE**

SHADE VARIATION / VARIATION DE NUANCES  
SCHATTIERUNG / DESTONALIZACIÓN  
РАЗБРОС ЦВЕТОВОГО ТОНА / 自然色差

**V1****CARATTERISTICHE DI VENDITA**

SALES CHARACTERISTICS  
CONDITIONS PARTICULIÈRES DE VENTE  
VERTRIEBSEIGENSCHAFTEN  
CARACTERÍSTICAS DE VENTA  
ХАРАКТЕРИСТИКИ ПРОДАЖИ  
销售特点



**Prodotto venduto al pezzo.**  
Product sold per item. / Produit vendu à l'unité.  
Stückpreisverkauf. / Producto vendido por unidades.  
Продукт продается поштучно. / 产品按片销售。

**Tutti i nostri prodotti, sia al mq che al pezzo, sono venduti unicamente a scatola completa.**

All our products are sold only in complete boxes, whether the unit of measure is per item or per square metre.

Tous nos produits, au m<sup>2</sup> comme à l'unité, sont vendus uniquement par boîtes entières.

Alle unsere Produkte, sowohl als Quadratmeter wie in Stückzahlabgabe, werden ausschließlich in vollen Schachteln verkauft.

Todos nuestros productos, tanto al m<sup>2</sup> como por unidades, se venden únicamente por cajas completas.

Все наши товары, продаваемые как квадратными метрами, так и поштучно, продаются только полными коробками.

我们所有产品，无论按平方米还是按片定价，都只可整箱销售。



EVOLUTIONSTILE

[leonardoceramica.it](http://leonardoceramica.it)

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A brand of  
**Cooperativa Ceramica d'Imola S.c.**

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40026 Imola (BO) Italia  
Tel. +39 0542 601601  
Fax +39 0542 31749

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