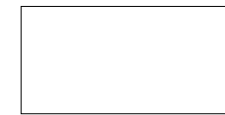


PIETRA SERENA

STONE



FORMATS.FORMATI.FORMATOS



45X90
44,63x89,46 cm - 17.57"x35.22"



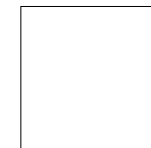
30X60
29,75x59,55 cm - 11.71"x23.45"



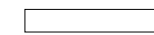
22,5X90
22,21x89,46 cm - 8.75"x35.22"



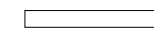
15X60
14,8x59,55 cm - 5.8"x23.45"



60X60
59,55x59,55 cm - 23.45"x23.45"



10X60
9,6x59,55 cm - 3.78"x23.45"



7,5X60
7,3x59,55 cm - 2.87"x23.45"

COLOURS COLORI COLORES



Ivory



Beige

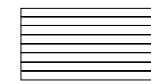


Moss

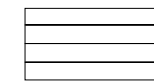


Graphite

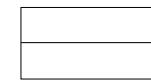
SPECIAL PIECES.PEZZI SPECIALI.PIEZAS ESPECIALES



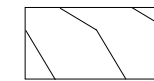
30X60 precisión 3,5x60
29,75x59,55 cm - 11.71"x23.45"



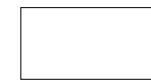
30X60 precisión 7,5x60
29,75x59,55 cm - 11.71"x23.45"



30X60 precisión 15x60
29,75x59,55 cm - 11.71"x23.45"



30X60 precisión irregular
29,75x59,55 cm - 11.71"x23.45"



30X60 you rigato silver/gold
29,75x59,55 cm - 11.71"x23.45"



7,5X60 rodapié
7,3x59,55 cm - 2.87"x23.45"



30X30 mosaico 3,5x3,5
29,75x29,55 cm - 11.71"x11.71"

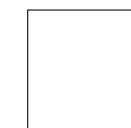


30X30 decor
29,75x29,75 cm - 11.71"x11.71"



muretto
14,56x29,75 cm - 5.73"x11.71"

FINISHES FINITURI ACABADOS



Natural



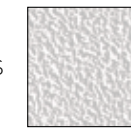
Lappato



Filosega



Rigato



Bocciardato

THICKNESS.SPESSORE.ESPESORES

≡ 1,11 cm / 0.44" approx.

≡ 1,03 cm / 0.40" approx.

45x90 cm / 22,5x90 cm FORMATS

30x60 cm / 60x60 cm FORMATS

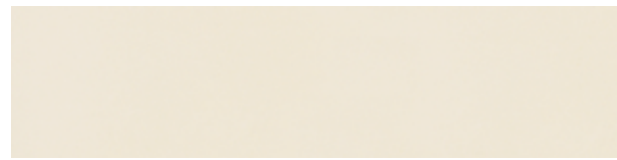
PIETRA SERENA **IVORY**

natural	CLASE 1 UNE - ENV 12633	R9** DIN 51130	DCOF>0.42 ANSI A 137.1 - 2012
rigato	CLASE 3 UNE - ENV 12633	R11** DIN 51130	

BASE TILES.BASE.BASES



Pietra Serena ivory natural
44,63x89,46 cm - 17.57"x35.22"
G-6410



Pietra Serena ivory natural / lappato
59,55x59,55 cm - 23.45"x23.45"
G-6410 / 6446



Pietra Serena ivory natural
22,21x89,46 cm - 8.75"x35.22"
G-6456



Pietra Serena ivory natural
29,75x59,55 cm - 11.71"x23.45"
G-6298



Pietra Serena ivory rigato
44,63x89,46 cm - 17.57"x35.22"
G-6446



Pietra Serena ivory natural
22,21x89,46 cm - 8.75"x35.22"
G-6476

Pietra Serena ivory rigato
29,75x59,55 cm - 11.71"x23.45"
G-6330

STEPS.GRADINI.PELDAÑOS

	natural	lappato	bocciard.	filosega	rigato
SIMPLE					
peldaño simple-30 (30x60 cm)	5171	5195	5195	5195	5195
peldaño simple-60 (30x60 cm)	5171	5195	5195	5195	5195
peldaño simple áng. (30x60 cm)	5187	5211	5211	5211	5211
peldaño simple-60 (60x60 cm)	5281	5281	-	-	-
peldaño simple áng. (60x60 cm)	5299	5299	-	-	-
peldaño simple (45x90 cm)	5323	-	-	-	-
peldaño simple áng. (45x90 cm)	5333	-	-	-	-

	natural	lappato	bocciard.	filosega	rigato
GRADONE					
peldaño grad-30 (30x60 cm)	5559	5559	5559	5559	5559
peldaño grad-60 (30x60 cm)	5559	5559	5559	5559	5559
peldaño grad áng. (30x60 cm)	5609	5609	5609	5609	5609
peldaño grad. (60x60 cm)	5559	5559	-	-	-
peldaño grad áng. (60x60 cm)	5609	5609	-	-	-
peldaño grad-90 (45x90 cm)	5623	-	-	-	-

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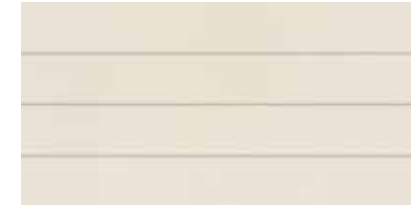
SPECIAL PIECES.PEZZI SPECIALI.PIEZAS ESPECIALES



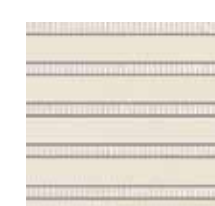
Pietra Serena ivory rigato preincisión 3,5x60
29,75x59,55 cm - 11.71"x23.45"
G-6486



Pietra Serena ivory lappato mosaico 3,5x3,5
29,75x29,75 cm - 11.71"x11.71"
G-6756



Pietra Serena ivory rigato preincisión 7,5x60
29,75x59,55 cm - 11.71"x23.45"
G-6458



Pietra Serena ivory rigato
29,75x29,75 cm - 11.71"x23.45"
G-6708



Pietra Serena ivory rigato preincisión 15x60
29,75x59,55 cm - 11.71"x23.45"
G-6458



Pietra Serena ivory lappato muretto
14,56x29,75 cm - 5.73"x11.71"
G-5131



Pietra Serena ivory natural rodapié
7,3x59,55 cm - 2.87"x23.45"
G-5097



Pietra Serena ivory rigato
7,3x59,55 cm - 2.87"x23.45"
G-5091



Pietra Serena ivory rigato
9,6x59,55 cm - 3.78"x23.45"
G-5097



Pietra Serena ivory rigato
14,8x59,55 cm - 5.8"x23.45"
G-5097

Our product reproduces the natural beauty of the stones, they imitate their veins in order to get realism.
Le nostre pezze simulano la bellezza naturale delle pietre e per questo imitano la sua venatura che gli dà un'apparenza reale.
Nuestro producto reproduce la belleza natural de las piedras, imitando sus vetas para obtener mayor realismo.



PIETRA SERENA

Pietra serena ivory natural 29,75x59,55 cm
EL CUBO BUSINESS & RECREATIVE CENTER - BOGOTÁ (COLOMBIA)
ARCH. EDGAR SOLANO

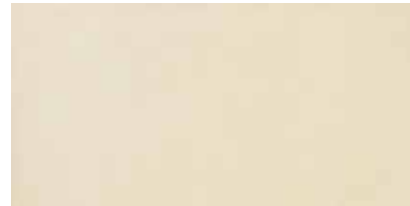
PIETRA SERENA BEIGE

filosega	CLASE 3 UNE - ENV 12633	R11** DIN 51130	natural	CLASE 1 UNE - ENV 12633	R9** DIN 51130	DCOF>0.42 ANSI A 137.1 - 2012
bocciardato	CLASE 3 UNE - ENV 12633	R12** DIN 51130	rigato	CLASE 3 UNE - ENV 12633	R11** DIN 51130	

BASE TILES.BASE.BASES



Pietra Serena beige natural
59,55x59,55 cm - 23.45"x23.45"
G-6410



Pietra Serena beige natural / lappato
29,75x59,55 cm - 11.71"x23.45"
G-6298 / 6330



Pietra Serena beige filosega
29,75x59,55 cm - 11.71"x23.45"
G-6330



Pietra Serena beige rigatto
29,75x59,55 cm - 11.71"x23.45"
G-6330



Pietra Serena beige bocciardato
29,75x59,55 cm - 11.71"x23.45"
G-6330

STEPS.GRADINI.PELDAÑOS

		natural	lappato	bocciard.	filosega	rigato
SIMPLE	peldaño simple-30 (30x60 cm)	5171	5195	5195	5195	5195
	peldaño simple-60 (30x60 cm)	5171	5195	5195	5195	5195
	peldaño simple áng. (30x60 cm)	5187	5211	5211	5211	5211
	peldaño simple-60 (60x60 cm)	5281	5281	-	-	-
	peldaño simple áng. (60x60 cm)	5299	5299	-	-	-

		natural	lappato	bocciard.	filosega	rigato
GRADONE	peldaño grad-30 (30x60 cm)	5559	5559	5559	5559	5559
	peldaño grad-60 (30x60 cm)	5559	5559	5559	5559	5559
	peldaño grad áng. (30x60 cm)	5609	5609	5609	5609	5609
	peldaño grad. (60x60 cm)	5559	5559	-	-	-
	peldaño grad áng. (60x60 cm)	5609	5609	-	-	-

SPECIAL PIECES.PEZZI SPECIALI. PIEZAS ESPECIALES



Pietra Serena beige natural rodapié
7,3x59,55 cm - 2.87"x23.45"
G-5097



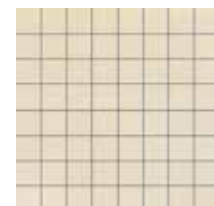
Pietra Serena beige lappato / rigato / bocciardato listelo
7,3x59,55 cm - 2.87"x23.45"
G-5091



Pietra Serena beige rigato / bocciardato cenefa-1
9,6x59,55 cm - 3.78"x23.45"
G-5097



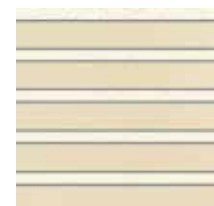
Pietra Serena beige rigato / bocciardato cenefa-1
9,6x59,55 cm - 3.78"x23.45"
G-5097



Pietra Serena beige lappato mosaico 3,5x3,5
29,75x29,75 cm - 11.71"x11.71"
G-6756



Pietra Serena beige multitex mosaico 3,5x3,5
29,75x29,75 cm - 11.71"x11.71"
G-6768



Pietra Serena beige rigato decor / bocciardato decor
29,75x29,75 cm - 11.71"x11.71"
G-6708



Pietra Serena beige lappato / rigato / bocciardato / filosega preincisión 3,5x60
29,75x59,55 cm - 11.71"x23.45"
G-6486



Pietra Serena beige lappato / rigato / bocciardato / filosega preincisión 7,5x60
29,75x59,55 cm - 11.71"x23.45"
G-6458



Pietra Serena beige lappato / rigato / bocciardato / filosega preincisión 15x60
29,75x59,55 cm - 11.71"x23.45"
G-6458



Pietra Serena beige lappato / filosega preincisión irregular
29,75x59,55 cm - 11.71"x23.45"
G-5195



Pietra Serena beige lappato muretto
14,56x29,75 cm - 5.73"x11.71"
G-5131



PIETRA SERENA

Pietra serena beige natural 59,55x59,55 cm
ALFONSO I HOTEL**** - ZARAGOZA (SPAIN)
INT. DESIGN: PASCUA ORTEGA

Our product reproduces the natural beauty of the stones, they imitate their veins in order to get realism.
Le nostre pezze simulano la bellezza naturale delle pietre e per questo imitano la sua venatura che gli dà un'apparenza reale.
Nuestro producto reproduce la belleza natural de las piedras, imitando sus vetas para obtener mayor realismo.

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PIETRA SERENA MOSS

filosega	CLASE 3 UNE - ENV 12633	R11** DIN 51130	natural	CLASE 1 UNE - ENV 12633	R9** DIN 51130	DCOF>0.42 ANSI A 137.1 - 2012
bocciardato	CLASE 3 UNE - ENV 12633	R12** DIN 51130	rigato	CLASE 3 UNE - ENV 12633	R11** DIN 51130	

BASE TILES.BASE.BASES



Pietra Serena moss rigato
44,63x89,46 cm - 17.57"x35.22"
G-6410



Pietra Serena moss rigato
22,21x89,46 cm - 8.75"x35.22"
G-6456



Pietra Serena moss natural / lappato
59,55x59,55 cm - 23.45"x23.45"
G-6372 / 6410



Pietra Serena moss bocciardato
29,75x59,55 cm - 11.71"x23.45"
G-6298



Pietra Serena moss natural / lappato
29,75x59,55 cm - 11.71"x23.45"
G-6258 / 6298



Pietra Serena moss rigato
29,75x59,55 cm - 11.71"x23.45"
G-6298

SPECIAL PIECES.PEZZI SPECIALI. PIEZAS ESPECIALES



Pietra Serena moss lappato / rigato / bocciardato preincisión 3,5x60
29,75x59,55 cm - 11.71"x23.45"
G-6486



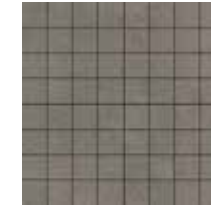
Pietra Serena moss lappato / rigato / bocciardato preincisión 7,5x60
29,75x59,55 cm - 11.71"x23.45"
G-6458



Pietra Serena ivory rigato preincisión 15x60
29,75x59,55 cm - 11.71"x23.45"
G-6486



Pietra Serena moss lappato preincisión irregular
29,75x59,55 cm - 11.71"x23.45"
G-5195



Pietra Serena moss lappato mosaico 3,5x3,5
29,75x29,75 cm - 11.71"x11.71"
G-6756



Pietra Serena moss multitex mosaico 3,5x3,5
29,75x29,75 cm - 11.71"x11.71"
G-6768



Pietra Serena moss rigato decor / bocciardato decor
29,75x29,75 cm - 11.71"x11.71"
G-6708



Pietra Serena moss lappato muretto
14,56x29,75 cm - 5.73"x11.71"
G-5131



Pietra Serena moss natural rodapié
7,3x59,55 cm - 2.87"x23.45"
G-5097



Pietra Serena moss lappato / rigato / bocciardato listelo
7,3x59,55 cm - 2.87"x23.45"
G-5091



Pietra Serena moss rigato / bocciardato cenefa-1
9,6x59,55 cm - 3.78"x23.45"
G-5097



Pietra Serena moss rigato / bocciardato cenefa-3
14,8x59,55 cm - 5.8"x23.45"
G-5097

STEPS.GRADINI.PELDAÑOS

		natural	lappato	bocciardato	filosega	rigato
SIMPLE	peldaño simple-30 (30x60 cm)	5171	5195	5195	5195	5195
	peldaño simple-60 (30x60 cm)	5171	5195	5195	5195	5195
	peldaño simple áng. (30x60 cm)	5187	5211	5211	5211	5211
	peldaño simple-60 (60x60 cm)	5281	-	-	-	-
	peldaño simple áng. (60x60 cm)	5299	5299	-	-	-
	peldaño simple (45x90 cm)	5323	-	-	-	-
	peldaño simple áng. (45x90 cm)	5333	-	-	-	-
GRADONE	peldaño grad-30 (30x60 cm)	5559	5559	5559	5559	5559
	peldaño grad-60 (30x60 cm)	5559	5559	5559	5559	5559
	peldaño grad áng. (30x60 cm)	5609	5609	5609	5609	5609
	peldaño grad. (60x60 cm)	5559	5559	-	-	-
	peldaño grad áng. (60x60 cm)	5609	5609	-	-	-
	peldaño grad-90 (45x90 cm)	5623	-	-	-	-

+ INFO pag. 222.

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PIETRA SERENA GRAPHITE

filosega	CLASE 3	R11**	natural	CLASE 1	R9**	DCOF>0.42
	UNE - ENV 12633	DIN 51130		UNE - ENV 12633	DIN 51130	
bocciardato	CLASE 3	R12**	rigato	CLASE 3	R11**	
	UNE - ENV 12633	DIN 51130		UNE - ENV 12633	DIN 51130	

BASE TILES.BASE.BASES



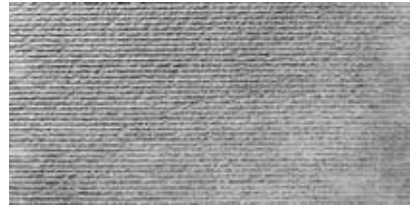
Pietra Serena graphite natural / lappato
59,55x59,55 cm - 23.45"x23.45"
G-6372 / 6410



Pietra Serena graphite natural
29,75x59,55 cm - 11.71"x23.45"
G-6258



Pietra Serena graphite bocciardato
29,75x59,55 cm - 11.71"x23.45"
G-6298



You silver rigato*
29,75x59,55 cm - 11.71"x23.45"
G-5401



You gold rigato*
29,75x59,55 cm - 11.71"x23.45"
G-5401

SPECIAL PIECES.PEZZI SPECIALI. PIEZAS ESPECIALES



Pietra Serena graphite natural rodapié
7,3x59,55 cm - 2.87"x23.45"
G-5097



Pietra Serena graphite lappato / rigato / bocciardato listelo
7,3x59,55 cm - 2.87"x23.45"
G-5091



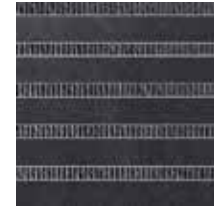
Pietra Serena graphite rigato / bocciardato cenefa-1
9,6x59,55 cm - 3.78"x23.45"
G-5097



Pietra Serena graphite bocciardato cenefa-3
14,8x59,55 cm - 5.8"x23.45"
G-5097



Pietra Serena graphite lappato mosaico 3,5x3,5
29,75x29,75 cm - 11.71"x11.71"
G-6756



Pietra Serena graphite bocciardato decor
29,75x29,75 cm - 11.71"x11.71"
G-6708



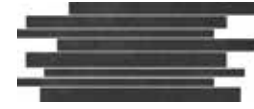
Pietra Serena graphite bocciardato preincisión 3,5x60
29,75x59,55 cm - 11.71"x23.45"
G-6486



Pietra Serena graphite bocciardato preincisión 7,5x60
29,75x59,55 cm - 11.71"x23.45"
G-6458



Pietra Serena graphite bocciardato preincisión 15x60
29,75x59,55 cm - 11.71"x23.45"
G-6458



Pietra Serena graphite lappato pmuretto
14,56x29,75 cm - 5.73"x11.71"
G-5131

STEPS.GRADINI.PELDAÑOS

SIMPLE		natural					lappato					bocciard.					filosega					rigato				
		5171	5195	5195	5195	5195	5171	5195	5195	5195	5195	5171	5195	5211	5211	5211	5171	5195	5195	5195	5195	5171	5195	5211	5211	5211
	pedaño simple-30 (30x60 cm)																									
	pedaño simple-60 (30x60 cm)																									
	pedaño simple-áng. (30x60 cm)																									
	pedaño simple-60 (60x60 cm)																									
	pedaño simple-áng. (60x60 cm)																									

GRADONE		natural					lappato					bocciard.					filosega					rigato				
		5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	5559	
	pedaño grad-30 (30x60 cm)																									
	pedaño grad-60 (30x60 cm)																									
	pedaño grad-áng. (30x60 cm)																									
	pedaño grad. (60x60 cm)																									
	pedaño grad-áng. (60x60 cm)																									

* Physical Vapor Deposition (PVD). Aplicación PVD.

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** Per i progetti ottenere informazioni tecniche attraverso la nostra rete commerciale.
** Para proyectos obtenga información técnica a través de nuestra red comercial.

Our product reproduces the natural beauty of the stones, they imitate their veins in order to get realism.

Le nostre pezze simulano la bellezza naturale delle pietre e per questo imitano la sua venatura che gli dà un'apparenza reale.
Nuestro producto reproduce la belleza natural de las piedras, imitando sus vetas para obtener mayor realismo.



Pietra serena graphite natural 59,55x59,55 cm
NOVOTEL HOTEL - LISBON (PORTUGAL)

PIETRA SERENA



PIETRA SERENA

Pietra serena ivory natural / ivory rigato 29,75x59,55 cm
PRIVATE HOUSE PORTOCOLOM, MALLORCA (SPAIN)
ARCH. JOCHEN LENDLE, JLE ARQUITECTOS

TECHNICAL CHARACTERISTICS.CARATTERISTICHE TECNICHE.CARACTERÍSTICAS TÉCNICAS

MEASUREMENTS AND SURFACES APPEARANCE DIMENSIONI E ASPETTO SUPERFICIALE MEDIDAS Y ASPECTO SUPERFICIAL	STANDARD TEST METHOD METODO DELLA NORMA MÉTODO DE ENSAYO	STANDARD PRESCRIBED VALUES VALORE PRESCRITTO VALORES STANDARD NORMA	PIETRA SERENA collection*
Length and width. Lunghezza e larghezza. Longitud y anchura. Länge und Breite	ISO 10545-2	± 0,6% max.	± 0,2%
Orthogonality. Ortogonalità. Ortogonalidad. Rechtwinkligkeit	ISO 10545-2	± 0,5% max.	± 0,2%
Straightness of sides. Rettilinearità dei lati. Rectitud de lados. Kantengeradigkeit	ISO 10545-2	± 0,5% max.	± 0,2%
Surfaces flatness. Planarità. Planitud. Ebenflächigkeit	ISO 10545-2	± 0,5% max.	± 0,2%
PHYSICAL PROPERTIES PROPIETÀ FISICHE PROPIEDADES FÍSICA			
Water absorption. Assorbimento d'acqua. Absorción de agua. Wasseraufnahme	ISO 10545-3	≤ 0,5%	≤ 0,1%
Breaking strength, in N. Carico di rottura, en N. Carga de rotura, en N. Bruchlast, in N	ISO 10545-4	≥ 1300 N	2800 N
Modulus of rupture. Resistenza alla flessione. Resistencia a la flexión. Biegefestigkeit	ISO 10545-4	≥ 35 N/mm ²	52 N/mm ²
Resistance to deep abrasion. Resistenza all'abrasione profonda. Resistencia a la abrasión profunda. Tiefverschleissbeständigkeit	ISO 10545-6	≤ 175 mm ³	110 mm ³
Resistance to thermal shock. Resistenza agli sbalzi termici. Resistencia al choque térmico. Temperaturwechselfestigkeit	ISO 10545-9	No surface defects should be visible Non deve presentarsi difetti visibili No debe presentar defectos superficiales visibles	Resistant. Resistente. Resistente
Frost resistance. Resistenza al gelo. Resistencia a la helada. Frostbeständigkeit	ISO 10545-12	No surface defects or cracks should be visible Non deve presentarsi difetti visibili No debe presentar defectos ni grietas superficiales visibles	Frost Resistant Antighiaccio Resistente a la Helada
Coefficient of friction. Resistenza allo scivolamento. Coeficiente de fricción. Rutschfestigkeit	DIN 51130 UNE-ENV 12633 ASTM C 1028-96 DCOF - ANSIA 137.1	-	R9 / R11 / R12 ** (natural / filosega y rigato / bocciardato) Clase 1**/ Clase 3 (natural / filosega, bocciardato y rigato) S.C.O.F.0.70-0.70-0.77***** >0.42 (natural)
Colour resistance to light. Resistenza dei colori alla luce. Resistencia del color a la luz. Lichtbeständigkeit der Farben	DIN 51094	There should be no colour variations Non deve presentarsi difetti visibili No debe presentar variaciones de color	No alterations in colour and shine Non presenta alterazioni di colori e lucentezza No presenta variaciones de color y brillo
CHEMICAL PROPERTIES PROPIETÀ CHIMICHE PROPIEDADES QUÍMICAS			
Chemical resistance. Resistenza agli agenti chimici. Resistencia química. Chemikalienbeständigkeit	ISO 10545-13	Resistance to household cleaning products and swimmingpools salts. Resistencia a productos domésticos y sales para piscinas	Min. LB
Resistance to staining. Resistenza alle macchie. Resistencia a las manchas. Fleckenbeständigkeit	ISO 10545-14	Declared Value Valor Declarado	5

*The Land values are the average of different production consignments. For further detail information, please check with our commercial network.
I valori dichiarati sono ottenuti da una media di prove effettuate su diverse produzioni. Per avere informazioni dettagliate consultare la rete commerciale.
Los valores declarados son el promedio obtenido a través de ensayos de diferentes producciones. Para la obtención de una información detallada consultar a la red comercial.

** R9-Tested in natural finish / R11-Tested in rigato and filosega finishes / R12-Tested in bocciardato finishes

*** Clase 1 - Tested in natural finish (It depends on the consignment) / Clase 3 - Tested in rigato, filosega and bocciardato finishes.
Test realized in internal laboratory / Provaré realizzato in laboratorio interno / Ensayo realizado en laboratorio interno.

****Dry Test, according to document DA DB-SUA/3 (Código Técnico de la Edificación) M° de Fomento. Average test result value, on May 2012.
Ensayo realizado, según documento DA DB-SUA/3 (Código Técnico de la edificación) M° de Fomento, valor medio a fecha Mayo 2012.

***** SMITH-EMERY laboratories. SCOF: Static Coefficient of Friction. Tested in natural: 0.70 - Tested in lappato: 0.70 - Tested in bocciardato: 0.77

LAPPATO
CLASE 1

NATURAL
CLASE 1
R9

FILOSEGA
CLASE 3
R11

RIGATO
CLASE 3
R11

BOCCIARDATO
CLASE 3
R12

PIETRA SERENA